

SA1400 报警屏蔽方法

操作指南

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本产品已通过 CE EMC 认证,符合 EN55032 及 EN55024 标准。



版本说明

版本	
V0.1	初稿

在 TC 上配置 SA1400 报警屏蔽 OD 步骤

- 1. 打开 TwinCAT System Manager
- 2. 打开对应工程
- 3. 双击 Land Module 1 (Position Mode)



4. 点击 __

CoE – Online

- 5. 点击 "Advaned.." 按键
- 6. 选择 "Online"

	Nυ	
	Advanced Settings	
	Dictionary	Dictionary
.er		 Online - via SDO Information Offline - irom Device Description Module OD (via AoE p. 0
		All Objects Mappall Objects (RxPDO) Marrahle Objects (TxPDO)
y		Backup Objects Settings Objects
_	-	
))		Offline - via EDS File
196		
3)))	DINI 4.0	确定 取消 通定 现消 通定 1111Data1 · Axis 2_Linc



8. 电机 "New…"

Smartind

dit CANopen	Startup Entry			(
Transition		Index (hex):	0	OK Cancel
✓ P -> S	S-> P	Sub-Index (dec):	0	
🔲 S -> O	🔲 0 -> S	Validate	Complete	Access
Data (hexbin):				Hex Edit.
Validate Mask:				
Comment				Edit Entru
comment.				Lakenny
Index	Name		Flags	Value
1000	Device type		RO	0x0FFF0192 (268370322)
1001	Error register		RO	0x00 (0)
1008	Device name		RO	Smartind ECAT Pulse Module
1009	Hardware version	า	RO	V01_PEG_FUNC
100A	Software version		RO	V01_02_0A
主 ··· 1018:0	Identity		RO	
	Error Settings		RO	
主 ··· 1600:0	csp/csv RxPDO		RW	
± 1601:0	csp RxPDO		RW	
主 ··· 1602:0	csv RxPDO		RW	
⊡ 1610:0	csp/csv RxPDO		RW	
南. 1011.0	csp RxPD0		RW	
ET. 1011:0				
€ 1611:0 € 1612:0	csv RxPDO		BW	

- 9. 报警屏蔽的 OD 是
 - a) Axis1: Index 0x2003 subindex 0x00
 - b) Axis2: Index 0x2803 subindex 0x00
 - c) Axis3: Index 0x3003 subindex 0x00
 - d) Axis4: Index 0x3803 subindex 0x00
 - e) Axis5: Index 0x4003 subindex 0x00
 - 例如 Axis3,设置报警操作如下:

Smartind

	creat has extend success			
Edit CANopen	Startup Entry			×
Transition	Index (hex): S -> P Sub-Index (c □ 0 -> S Validate	3003 dec): 0	Access	OK Cancel
Data (hexbin): Validate Mask:	00 00 00 00			Hex Edit
Comment:	Axis Alarm Mask			Edit Entry
Index	Name	Flags	Value	*
⊡ 2602:0	Profile Coordinate Axis Mapping	RO		
iten 2603:0	Profile Coordinate Axis Scale	RO		
€ 2603:0 2803	Profile Coordinate Axis Scale Axis Alarm Mask	RO RW	0x00000000 (0)	
€ 2603:0 2803 2805	Profile Coordinate Axis Scale Axis Alarm Mask OutputDelay	RO RW RW	0x00000000 (0) 0x00 (0)	
2603:0 2803 2805 2807	Profile Coordinate Axis Scale Axis Alarm Mask OutputDelay PulseSettings	RO RW RW RW	0x00000000 (0) 0x00 (0) 0x00 (0)	
 2603:0 2803 2805 2807 2819.8 	Profile Coordinate Axis Scale Axis Alarm Mask OutputDelay PulseSettings Absolute encoder	RO RW RW <u>RW</u> RO	0x00000000 (0) 0x00 (0) 0x00 (0)	
 2603:0 2803 2805 2807 2819.8 2820:0 	Profile Coordinate Axis Scale Axis Alarm Mask OutputDelay PulseSettings Absolute encoder CAM Parameter	RO RW RW RW RO RO	0x00000000 (0) 0x00 (0) 0x00 (0)	
	Profile Coordinate Axis Scale Axis Alarm Mask OutputDelay PulseSettings Absolute encoder CAM Parameter Axis Alarm Mask	R0 RW RW RW R0 R0 R0	0x00000000 (0) 0x00 (0) 0x00 (0) 0x000 (0)	>
	Profile Coordinate Axis Scale Axis Alarm Mask OutputDelay PulseSettings Absolute encoder CAM Parameter Axis Alarm Mask OutputDelay	R0 RW RW RW R0 R0 R0 RW RW	0x00000000 (0) 0x00 (0) 0x00 (0) 0x00000000 (0) 0x00000000 (0)	
 2803:0 2803 2805 2807 2810:8 2820:0 3003 3007 	Profile Coordinate Axis Scale Axis Alarm Mask OutputDelay PulseSettings Absolute encoder CAM Parameter Axis Alarm Mask OutputDelay PulseSettings	R0 RW RW RW R0 R0 RW RW	0x00000000 (0) 0x00 (0) 0x00 (0) 0x00000000 (0) 0x00 (0) 0x00 (0)	
 2803:0 2803 2805 2807 2810.8 2820:0 2820:0 3003 3605 3007 3010:0 	Profile Coordinate Axis Scale Axis Alarm Mask OutputDelay PulseSettings Absolute encoder CAM Parameter Axis Alarm Mask OutputDelay PulseSettings Absolute encoder	R0 RW RW RW R0 R0 R0 RW RW RW R0	0x00000000 (0) 0x00 (0) 0x00 (0) 0x00 0) 0x00 00 0x00 (0) 0x00 (0)	
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Data 配置成 07 00 00 00

Smartind

DF201 Transition 0K 3 (3) 0 () □ > P > S S > P Sub-Index (dec): 0 0 3 (3) 0 () ○ P > S S > P Sub-Index (dec): 0 0 0 3 (3) 0 () ○ P > S S > P Sub-Index (dec): 0 0	07A00	Edit CANopen	Startup Entry				- ×
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36400 Image: Solution device: Solution: Solut	84100	III P→ S	$\square S \rightarrow P$	Sub-Index (dec):	0		Cancel
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SA1400 硬件屏蔽报警方法

- 1. 对应轴的 DB25 的 PIN1 和 PIN14 短接, PIN2 和 PIN15 短接
- 2. CN3 中的 COM 和 24V 连接
- 3. 对应轴的 Limit+和 Limit-与 0V 短接

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Your Shortcut to Smart Industry